Continuous Safety Improvement Cycle

Based on OSHA VPP Elements & Sub-Elements



- Responsibility and Authority
- Line Accountability
- Resources
- **h** Employee Involvement
- Contract Employee Coverage
- Written Safety and Health Management System
- Hazard Analysis of Routine Jobs, Tasks, and Processes
- Hazard Analysis of Significant Changes, New Processes, and Non-Routine Tasks - Including Pre-Use Analysis and New Baselines
- Routine Self-Inspections
- d Hazard Reporting System for Employees
- Industrial Hygiene Program
- Investigation of Accidents and Near-Misses
- Trend/Pattern Analysis

- Certified Professional Resources
- Hazard Elimination and Control Engineering Controls -Administrative Controls - Work Practice Controls and Hazard Control Programs - Safety and Health Rules and Disciplinary System - Personal **Protective Equipment**
- Process Safety Management (if applicable)
- Occupational Health Care Program
- Preventive/Predictive Maintenance
- Tracking of Hazard Correction
- Emergency Preparedness

There's a safe way, and a safer way.

